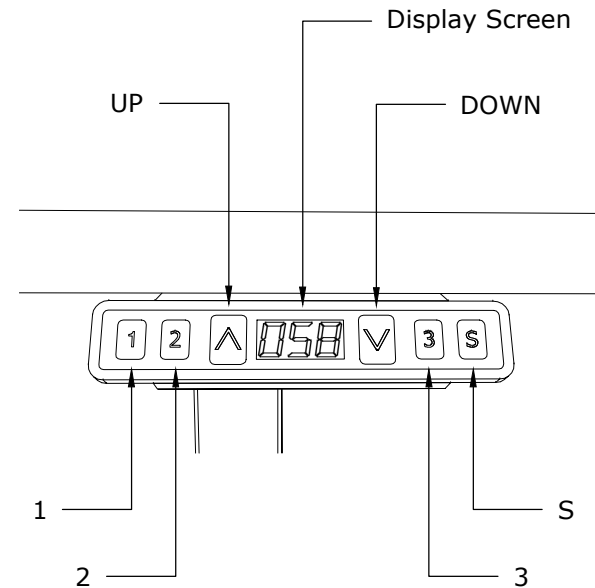


## 1 Panel



## 2 Initialization procedure

The initialization procedure must be completed before the first running after table is installed or parts are replaced.

Step	Operation	Motion
1	Press and hold <b>^</b> & <b>v</b> simultaneously for more than 3 seconds	Legs begin to move down at half speed of normal operation
2	Keep pressing <b>^</b> & <b>v</b>	Legs move down to the lowest position and rebound 2-5 mm, then stop
3	Release <b>^</b> & <b>v</b> together	Initialization is completed

## 3 Move up and down

Step	Operation	Motion
1	Press and hold <b>^</b>	Legs move up
2	Release <b>^</b>	Legs stop
3	Press and hold <b>v</b>	Legs move down
4	Release <b>v</b>	Legs stop

**4** Set memory positions

Step	Operation	Motion
1	Press and hold <b>▲</b> or <b>▼</b> , then release	Run the legs to the position you want the table surface to be
2	Click button <b>S</b> , then click button 1, 2 or 3 within next 3 seconds	Position 1, 2 or 3 is saved

**5** Move to the memorized positions

Step	Operation	Motion
1	Press and hold the button 1, 2 or 3	Legs return to the corresponding position saved

**6** Change display unit format

 In inch format, the minimum height increment as the legs move up or down is 0.5 inch, while in centimeter format is 1 centimeter.

Step	Operation	Motion
1	Press and hold button <b>S</b> , then press and hold <b>▼</b> , keep for about 3 seconds	The height information will be changed between centimeters and inches
2	Release the buttons	Completed

Continue to next page

**7** Calibrate display height to actual table height

Check the display unit format whether in inches or in centimeters, change if needed. In inch format the minimum height increment is 0.5 inches, while in centimeter format is 1 centimeter.

Step	Operation	Motion
1	Set the table at any height, recommended at the bottom	Measure the table actual height and write down the number in inches or in centimeters
2	Press and hold button S, then press and hold <b>^</b> , keep for about 3 seconds	The first number starts flashing on the display screen
3	Release the buttons, then click <b>^</b> or <b>v</b> to change the first number	The first number is being increased or decreased to the first number you measured
4	Click button S	The second number is flashing on the display screen
5	Click <b>^</b> or <b>v</b> to change the second number	The second number is being increased or decreased to the second number you measured
6	Click button S	The third number is flashing on the display screen
5	Click <b>^</b> or <b>v</b> to change the third number	The third number is being increased or decreased to the third number you measured
6	Click button S	Completed

**8** Lock user determined lowest position

1. Legs will not be able to go below the locked position.  
2. Memory position(s) below the the locked position will be lost even after the table is unlocked, you need to follow Set Memory Positions again to reset the lost memory position(s).

Step	Operation	Motion
1	Press and hold <b>^</b> & <b>v</b> , then release	Run the legs to the position you want the table surface to be
2	Press and hold button S, then press and hold 1, keep for about 3 seconds	Letter "L" is indicated on the display screen. That means the position is locked as the lowest position the table can be moved to
3	Release the buttons	Completed

**9** Unlock user determined lowest position

Step	Operation	Motion
1	Press and hold button S, then press and hold 2, keep about 3 seconds	Letter "C" is indicated on the display screen. That means the table is unlocked and can be moved in full range
2	Release the buttons	Completed